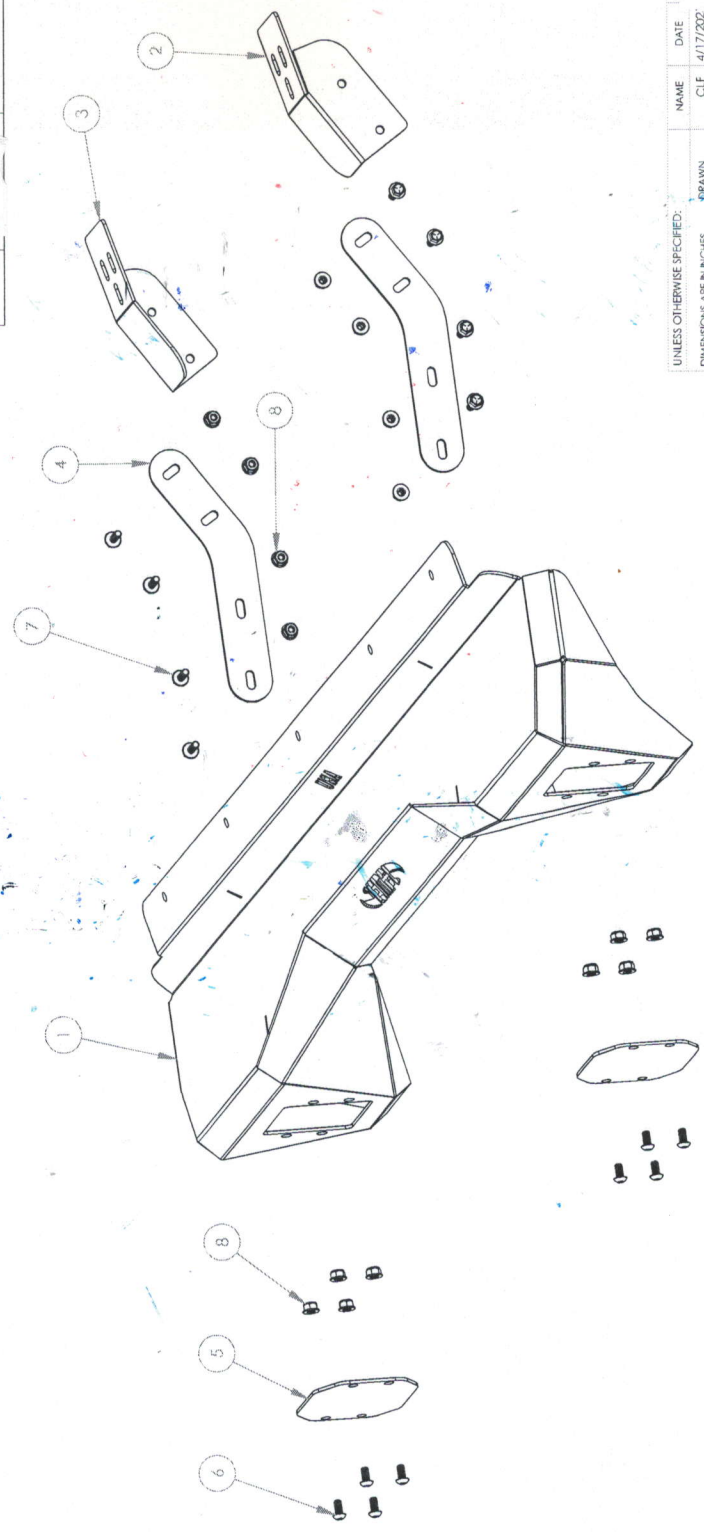


1 2 3 4 5 6 7 8

ITEM NO.	PART NUMBER	DESCRIPTION	Configuration	QTY.
1	15117-91	Polaris Expedition Bumper Weldment	Default	1
2	15117-05	Bumper Mount Dump Hinge	Righthand	1
3	15117-05	Bumper Mount Dump Hinge	Leifthand	1
4	15117-06	Mount Brace	Default	2
5	15113-05	Light Plate	Default	2
6		18-8 Button Head Hex Drive Screw 1/4-20 x 1/2"		8
7		1/4-20 x 3/4" Flanged Hex Head Screws		8
8		1/4-20 Nylon-Insert Flange Locknut		16



Notes:
1. Assemble as Shown
2. Tighten After all Bolts are In.

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	CLF	4/17/202
TOLERANCES:		
FRACTIONAL: 1/16		
ANGULAR: MACH: BEND: 2		
TWO PLACE DECIMAL: .00		
THREE PLACE DECIMAL: .005		
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL:		
FINISH:		
DO NOT SCALE DRAWING		

SIZE	DWG. NO.	REV
B	15117-90	-

SCALE: 1:4 WEIGHT: 21.1 SHEET 1 OF 1

Rear Bumper Polaris Expedition

REVISION NOTES

1 2 3 4 5 6 7 8