

EMP P/N - 15029

2023-2024 Pioneer-6 (six seat version)

Hardware:

5/16-18 X 1-1/2 " Flange Bolt	(2)
5/16-18 Nyloc Nut	(2)
3/8-16 X 1" Carriage Bolt	(4)
3/8-16 Flanged Nyloc Nut	(4)
M6 X 16mm Hex Head Bolt	(2)
5/16 Flat Washer	(2)
EMP® Logo Decal	(1)

Tools Required:

Drill
1/4 " Drill Bit
Phillips Screwdriver
10mm Socket & Wrench
9/16" Socket & Wrench
3/8" Socket & Wrench
7/16" Socket & Wrench
1/2" Socket & Wrench

Preparation:

- 1) Remove three Phillips screws from side panels on inside of bed. Fig.1
- 2) Remove 10mm bolt holding D-ring on side panel. Fig. 2
- 3) Remove plastic body fastener from side panel.
- 4) Remove plastic side panel by opening rear door.
- 5) Remove the four bolts holding on the rear door and set door to the side. Fig.3
- 6) Remove two Phillips screws from the tail light.
- 7) Remove and unplug tail light and set to the side.
- 8) Remove the two remaining 10mm bolts from outer rear side panel and set to the side. Fig.4
- 9) Remove 10mm bolt from the pivot pin located at the bottom of the tailgate and discard this bolt. Fig.5
- 10) Repeat procedure for opposite side.

Mounting Rear Bumper Brackets:

- 1) Doing one side at a time carefully remove the pivot pin from the bottom of the tailgate and place the mounting bracket in position. Fig.6
- 2) Replace the pivot through the bracket and back into the tailgate.
- 3) Secure in place with the provided M6 X 16mm bolts. Fig.7
- 4) Using drill and 1/4 " drill bit drill hole through one side of frame tube and secure using supplied 5/16" bolt and 5/16 Nyloc nut. Fig.8

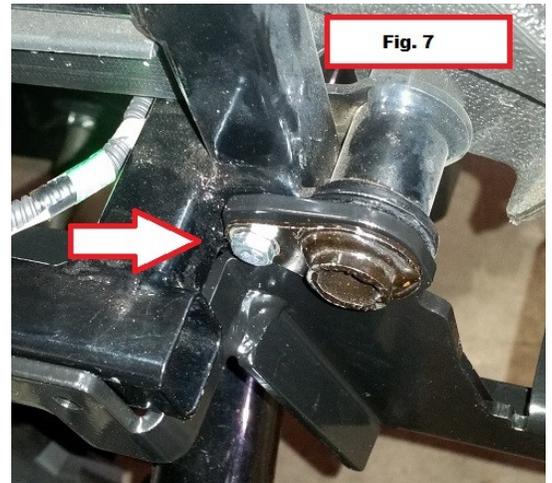
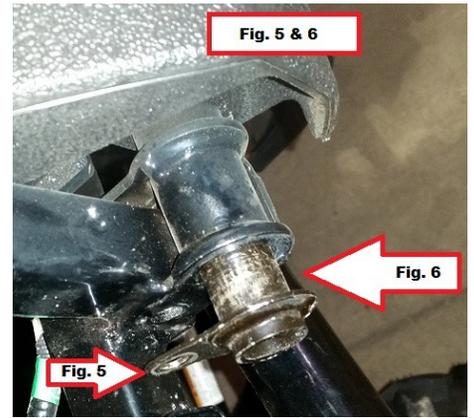
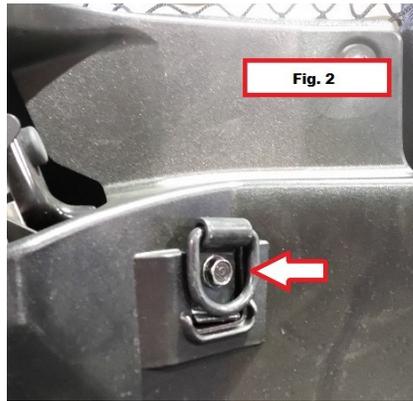
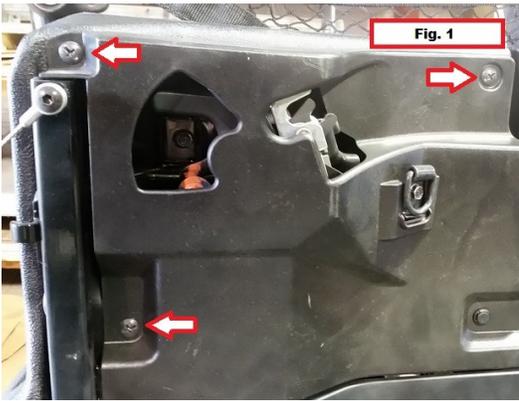
Mounting Rear Bumper :

- 1) Once brackets have been installed and tighten place rear bumper onto brackets and secure with the provide 3/8-16 X 1" Carriage Bolt & 3/8-16 Flanged Nyloc Nut.
- 2) Replace all panels and door by reversing the preparation procedure.
- 3) Enjoy your new bumper.



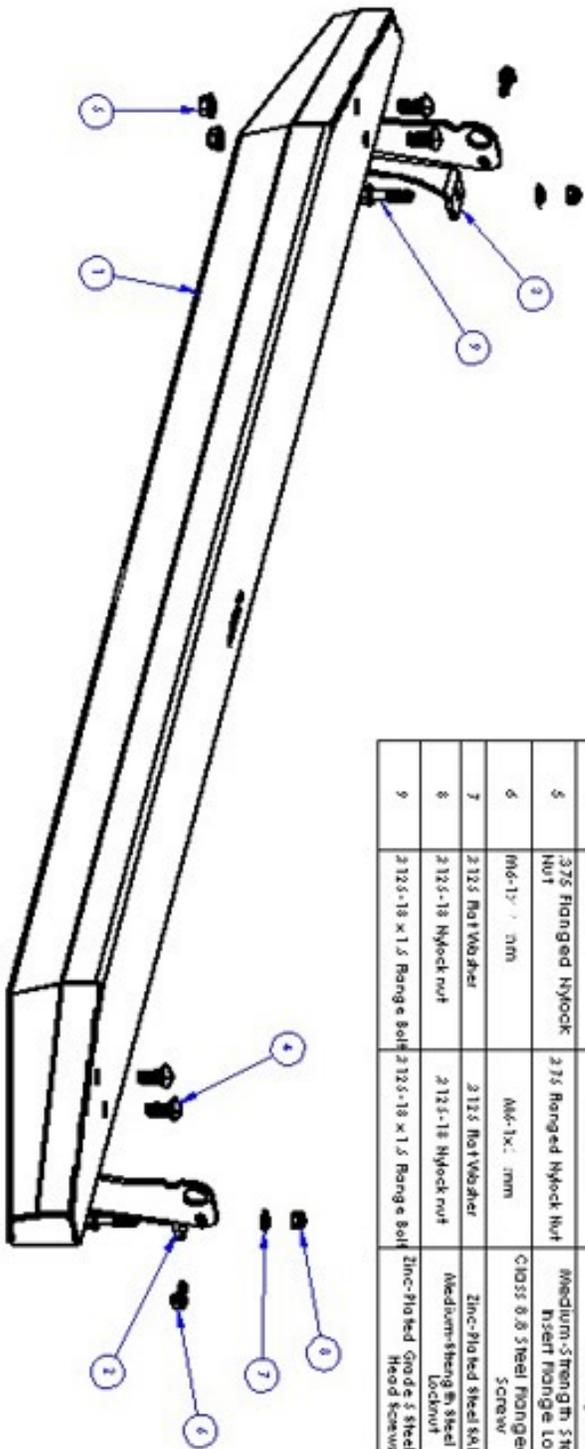
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ITEM NO.	PART NUMBER	SWA Configuration Name (Configuration Name)	DESCRIPTION	QTY.
1	15029-91	Default	Weldment bumper 59.5"	1
2	15029-01	Right-hand side	Pioneer 1000-6 Bumper Mount	1
3	15029-01	Left-hand side	Pioneer 1000-6 Bumper Mount	1
4	.375-16 x 1	.275-16 x 1	Grade 5 Steel Square-Neck Cam-Over Bolt	4
5	.375 Flanged Nylon Nut	.275 Flanged Nylon Nut	Medium-Strength Steel Nylon-Insert Flange Locknut	4
6	M6-1x7 mm	M6-1x7 mm	Class 8.8 Steel Flanged Hex Head Screw	2
7	2125 Flat Washer	2125 Flat Washer	Zinc-Plated Steel Flat Washer	2
8	2125-18 Nylon nut	2125-18 Nylon nut	Medium-Strength Steel Nylon-Insert Locknut	2
9	2125-18 x 1.5 Range Bolt	2125-18 x 1.5 Range Bolt	Zinc-Plated Grade 5 Steel Flanged Hex Head Screw	2



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SWA CONFIGURATION		PART NUMBER		DESCRIPTION	
15029-91	15029-01	2125-18 x 1.5 Range Bolt	2125-18 Nylon nut	2125 Flat Washer	.375 Flanged Nylon Nut
15029-01	15029-01	2125-18 Nylon nut	2125-18 Nylon nut	2125 Flat Washer	.375 Flanged Nylon Nut
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