

EMP P/N - 14018

Honda Pioneer 500/520 Laminated Glass Windshield

Fits: 2015-2022 Models

Installation Instructions:

Includes:

1. (1) Windshield Assembly
2. (1) 12" Wiper (12841)

Hardware Kit:

1. (2) Aluminum Vent Plate (13749-02, LH & RH)
2. (2) Clamp Bracket Assembly (14018-51, One part has studs in it)
3. (2) Rubber Fast Strap (11651)
4. 1/16" C x 38" Long Bubble Edge Trim
5. (2) 1/4-20 Female Thumbscrew 1.72" Knob (BR-KN4C-F4-B21)
6. (8) 1/4-20 x 1" Flange Head Bolt
7. (8) 1/4-20 Nyloc Flange Nut
8. (12) 1/4" Flat Washer
9. (4) 1" Wide x 1/8" x 2" adhesive back foam strip

Tools Needed:

1. 3/8" Wrench
2. 7/16" Wrench
3. Phillips Screw Driver

Installation should be performed by a certified technician.

Installation:

1. Inspect your windshield for damage.
2. Slide the bubble trim over the bottom edge of the frame.
3. Install the Clamp Bracket assemblies to the cage. The adhesive backed foam can be used to go between you cage and clamps if you want. Note: do not install the upper outer bolts. These will attach the windshield to the brackets and act as a pivot hinge pin. The reason for pivoting is so you can take off your hood. Do not fully tighten yet.
4. Attach the windshield frame to the Clamps (see fig. 2). Note: Put a washer between the frame and clamp. This will act as a bearing surface. Do not fully tighten yet.
5. Attach the Rubber Fast Straps to the bottom slots. These will wrap around the tube. Do not fully tighten yet.
6. Install the LH and RH vent plates to the frame. One end will slide into the slot and the other will use the thumbscrews.
7. Fully tighten all the hardware.
8. To install the wiper follow the directions on the wiper box.
9. Your installation is complete.

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