

## **Honda Pioneer 500 Rear Bumper**

**P/N: 14166**

**Fits: 2016-2020 Pioneer 500**

### **Installation Instructions:**

#### **Includes:**

1. (1) Rear Bumper.
2. (2) Mounting Brackets.

#### **Hardware Kit:**

1. (4) 3/8"-16 x 1" Carriage Bolts  
-Black.
2. (4) 3/8-16 Nylon Flange Nuts.
3. (4) 3/8-16 x 3/4" SLT IN HX  
WH TCS Self-Tapping Bolts.
4. (1) Logo Sticker.

#### **Tools Needed:**

1. 5/8" Socket.
2. 5/8" Socket Wrench.
3. .313" (5/16") Diameter Drill  
Bit.
4. 10 mm Wrench.

Installation should be done by a certified technician.

#### **Installation:**

1. Set Parking Brake.
2. Remove the stock 10mm bolts from the stock mufflers shield. Set aside you will be using these again.
3. Slide the mounting brackets over the square frame tubes and under the heat shield. Now, you can re-install the factory 10mm bolts. This will locate the brackets for the next step.
4. Using a .313" diameter bit and the two outer holes in each bracket as a template drill two holes in each side of the stock frame tube. You will be bolting each bracket from the outside only.
5. Install the Self-Threading bolts in to the bracket and frame tubes using the 5/8" Wrench or socket.
6. Bolt the bumper to the brackets using the carriage bolts and nylon flange nuts.
7. Tighten all the hardware.

Fig.1



Fig. 5



Fig. 2

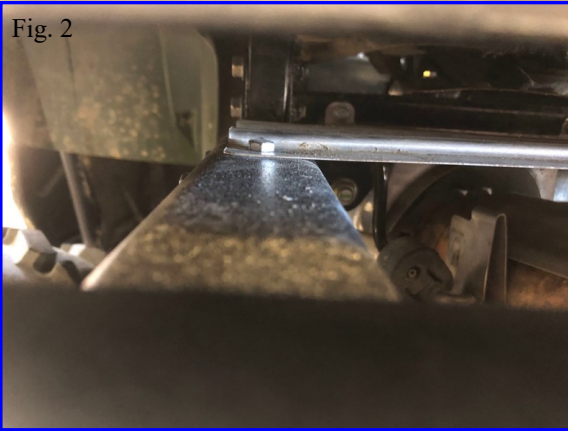


Fig. 6



Fig. 3



Fig. 7



Fig 4

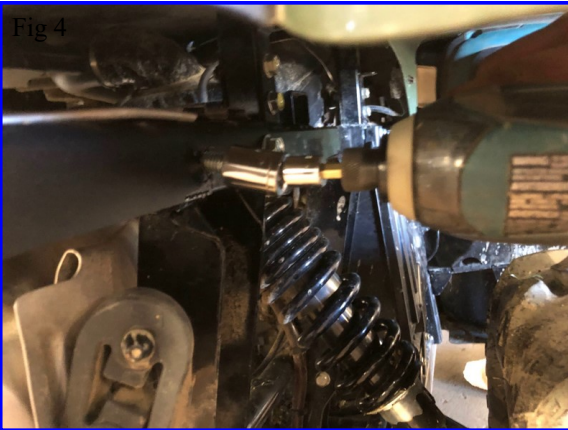


Fig. 8

