Artic Cat Wild Cat Brush Guard with winch mount P/N: EMP-11711

Fits: 2012 Wild Cat

Watch this Youtube Video before installing this Brush Guard. The two minute video will save you a lot of time.

http://www.youtube.com/watch?v=Ict-aqMpIU4 or it can be seen on our website also.

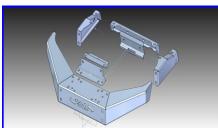
This should only be installed by a professional.

Tool Required:

- 1. 1/2" Open End Wrench
- 2. 9/16" Open End Wrench
- 3. 1/2" Socket
- 4. 9/16" Socket
- 5. Ratchet for sockets.
- 6. 3/8" diameter drill bit and drill (clearance hole for a 5/16" socket).
- 7. Torx bit for removing plastic cowling.

Includes:

- 1. (1) Brush Guard
- 2. (1) Rear Channel
- 3. (1) Rear Channel front brace
- 4. (2) Side Braclets (LH and RH)
- 5. (1) Small L-Shaped Frame Support
- 6. (1) Large L-Shaped Connecting Bracket
- 7. (8) 3/8" x 1" Black Carriage Bolts
- 8. (2) 5/16-18 x 2" Carriage Bolts
- 9. (2) 3/8-16 x 1-3/4" Hex Bolts
- 10. (5) 3/8-16 x 1" Flange Head Bolts
- 11. (14) 3/8" Flat Washers
- 12. (2) 5/16" SAE Flat Washers
- 13. (11) 3/8-16 Nylon Nuts
- 14. (2) 5/16-18 Nylon Nuts
- 15. 5/16-18 x 1" Coupling Nut (90268A030)









Installation:

- 1. Watch the video.
- 2. Put vehicle in park.
- 3. Remove the plastic front cowling. You will have to remove the torx screws.
- 4. Remove the four bolts that hold the steering box in place. You will need clearance for the next step and this will help.
- 5. Slide the channel in behind the frame. This is very tricky but will go in (see the video if you have problems).
- 6. Bolt the steering box back in place and tighten.
- 7. Using the 3/8-16 x 1-3/4" bolts, washer and channel front brace bolt the channel in place. You will be sandwiching these around the frame. You can tighten these bolts now.
- 8. Bolt the side braces to the rear channel with the 3/8 x 1" Flange bolts. Do not tighten yet.
- 9. Attach the small L-Shaped bracket behind the frame with a 3/8 bolt.
- 10. Drill out the frame in front of the small L-Shaped bracket. These will be clearance holes for the 5/16" x 2" Carriage bolts.
- 11. Drill out plastic cowling for the bolts.
- 12. Bolt plastic cowling back to the front with the stock Torx bolts.
- 13. The coupling nuts will be spacers between the plastic and the large L-Shaped bracket.
- 14. Attach the large L-Shaped bracket with the 5/16" carriage bolts, coupling nuts, 5/16" Nylon Nuts, and washers (DO NOT Tighten Yet). NOTE: the bottom small leg of the bracket will be attached with your winch bolts if you use a winch. If you do not use a winch attach it to the bumper with the 3/8" black carriage bolts.
- 15. Bolt the bumper to the side brackets with the 3/8" Carriage Bolts, 3/8" Nylon Nuts, and Washers.
- 16. Tighten all the bolts.
- 17. Bolt your UTV winch to the top of the brush guard.











