Includes:
1. (8) 5-16 x 1” Grade 5 Hex Bolt
2. (12) 5-16 Flat Washers
3. (2) Small Tube Clamp
4. (2) Large Tube Clamp
5. (1) Winch Plate
6. (4) M8x1.25 x 30mm 8.8 Bolt (for imported winches)
7. (4) 5/16” x 1-1/4” Grade 5 Hex Bolt (for Domestic winches)

Installation:
1. Set parking brake.
2. Remove the plastic shroud from the bumper and set aside for now.
3. The easiest way to install is remove the whole front bumper.
4. Attach the bumper plate to the bumper using the small clamps on top and large clamps in the front. You will use the washers on the bolt side of the plate as shown.
5. You will have to drill holes for the winch bolts in your plastic. Or cut out a square area under where the winch will go.
6. Attach your winch and fairlead bracket to the winch plate using the SAE or Metric Bolts Provided. Note: it very hard to get the front two bolts in place if you did not remove the front bumper.
7. Reinstall your front bumper assembly to your vehicle.

This winch plate will be required to use the EMP Plow System.

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