## RZR XP900 Rear Bumper P/N: EMP-11097

 $Fits:\ 2011\ XP900\ ({\it Optional Spare Tire Rack available})$ 

## Includes:

- 1. (1) Rear Bumper
- 2. (1) Rear Mounting Bracket
- 3. (2) Side Support Angles (LH & RH)
- 4. (6) 3/8-16 x 1" Black Carriage Bolt
- 5. (2) 3/8-16 x 1" Flange Bolt
- 6. (2) 3/8-16 x 2-1/2" Fully Threaded Bolt.
- 7. (2) 3/8-16 x 1-1/8" Coupling Nut
- 8. (10) 3/8" Nylon Nuts
- 9. (10) 3/8" Flat Washers
- 10. (1) Logo Sticker

## Installation:

- 1. You will need to ream out the two holes in your RZR to 13/32" diameter. These the top holes in the mounting bracket.
- 2. Insert the (2) long bolts from the front through the holes your reamed out. Fasten the bolts with the 1-1/8" long coupling nuts. Use (2) flat washers on the bolts.
- 3. Attach the mounting bracket to your RZR. The top of the bracket will attach using (2) 3/8" Nylon nuts.
- 4. The bottom will attach with the (2) 3/8" Flange Bolts, (2) washers, and (2) Nuts.
- 5. Attach the bumper to the bracket using (4) Carriage Bolts, (4) washers, and (4) Nuts.
- 6. Attach the end supports to the underside of the bumper using (2) Carriage Bolts, (2) Washers, and (2) Nuts. The other end will bolt to your frame using the stock bolts (see picture).









