

XP900 Extreme Front Bumper with Winch Mount

P/N: EMP-11079

Fits: 2011 XP900

Accepts up to a 3500 lb Winch

Includes:

1. (1) 10436 Front Bumper
2. (2) Side Support Bars (LH & RH)
3. (1) Bottom Support (triangle shape)
4. (8) 3/16 x 1" Black Carriage Bolts
5. (12) 3/8 Nylon Nuts
6. (14) 3/8 Flat Washers
7. (2) U-Bolts (3043T37)
8. (2) 5/16" x 3/4" min Flange Head Bolt
9. (2) 5/16" nylon Nuts

Installation:

1. Remove the plastic part just below your radiator. This will have (4) torx or phillips head screws.
2. Mount the triangle shape part to the two slots in the frame just inside this cut out. The flanges on the triangle shaped part will go up. Use the 5/16" bolts, Nuts, and 3/8" flat washer to attach the bracket. **DO NOT TIGHTEN YET.**
3. Attach the side supports to the frame on the fire wall. The flanges will go toward the outside of your XP. They will mount in the upper corners of the firewall. It is a little tricky to get the u-bolt around the tube but it will fit. **DO NOT TIGHTEN YET. You will probably need a buddy for the next step.**
4. Bolt the bumper to the side brackets and the triangle brackets using the 3/8" carriage bolts, washers, and nylon nuts. NOTE: there are two bolts that will not have clearance for washers. Simply, do not use washers on these bolts. **DO NOT TIGHTEN UNTIL ALL THE BOLTS ARE IN PLACE.**
5. **NOW, you can tighten all the bolts. Everything will fit although it is tricky when you put your first one on.**

