

Commander Front Bumper with Winch Mount

P/N: EMP-10990

Fits: 2011, 800 and 1000

Included:

1. (1) Front Bumper
2. (2) Mtg. Brackets (LH & RH)
3. (1) Bash Plate
4. (8) 3/8-16 x 1" Black Carriage Bolts
5. (14) 3/8" Flange Nut
6. (6) 3/8-16 x 1" Flange Bolts
7. (2) #14 x 3/4" (min) Self Drilling Screw (Black)
8. (1) Logo Sticker

Installation:

Note: Use Red Thread Locker on all nuts.

1. If you are mounting a winch. Bolt the winch to the bumper before installing.
2. Remove the front plastic shroud from your stock bumper (save the bolts).
3. Install the mounting brackets to the front of your UTV (see pic. 3). You will have to drill two holes (per side) using a .406" dia, drill bit. You can use the brackets as a template. You will be drilling out one of the existing threaded holes. Bolt the brackets in place using the 3/8" flange bolts and nuts. Do not tighten yet.
4. Install the bumper to the brackets using the 3/8" Carriage Bolts and nuts. Do not tighten yet.
5. Install the bash plate using the carriage bolts on top and the flange bolts on the bottom. You may need to drill out the stock holes using the .406" drill bit on the bottom.
6. Tighten all the bolts.
7. Remove the stock hood and run the (2) self-tapping screws into the rear holes of the bumper into the frame. You do not need to drill pilot holes if you are using a 3/8" nut driver in a cordless drill.

