

# Honda Pioneer 500 Winch Mount

## Extreme Metal Products # 13079

### Directions for the Honda Pioneer 500 Winch Mount P/N 13079

#### Hardware:

- $\frac{3}{8}$ X 1  $\frac{1}{2}$ " U- Bolt (BR3043T37) (4)
- $\frac{3}{8}$ -16 Flange Nylon Lock Nut (8)
- Logo Sticker (1)

#### Tools Required:

- 12mm Socket
- 14mm Socket
- 12mm Wrench
- $\frac{9}{16}$ " Wrench
- $\frac{9}{16}$ " Deep Well Socket
- Ratchet

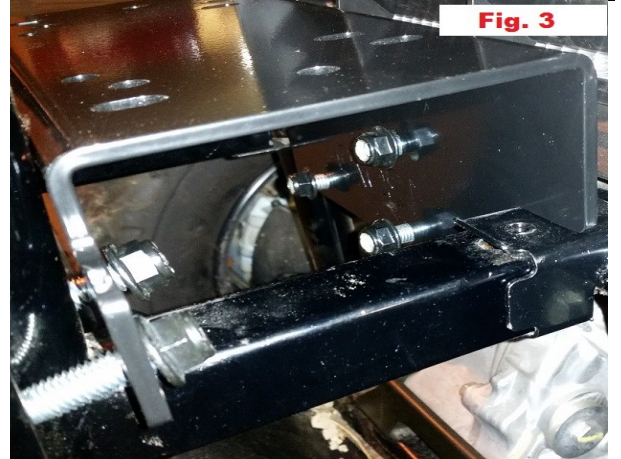
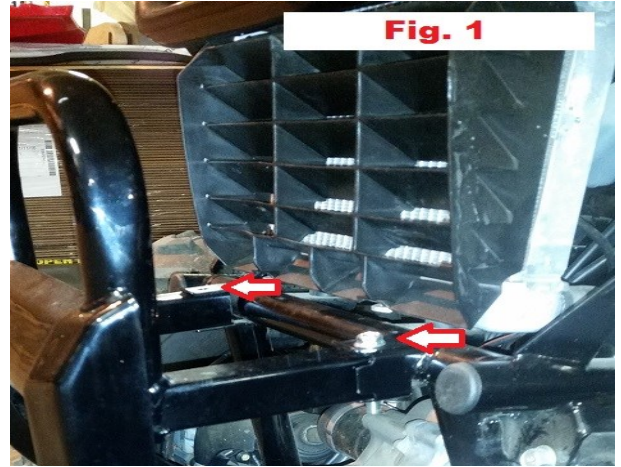
\*\*\*Leave Nuts Loose until all Nuts are on U-Bolts\*\*\*

#### Preparation:

- 1)Using the 12mm socket and wrench remove the top two bolts from the stock bumper. Fig.1
- 2)Using the 14mm socket loosen the bottom two bolts.
- 3)Now pull the stock bumper away from the machine about an inch.
- 4)Place two U-bolts in place on bumper. Fig. 2

#### Mounting Winch Mount:

- 1)Place the winch mount between machine and bumper ("13079" should be facing the rear of machine).
- 2)Place U-bolts from bumper side through holes on mount and loosely secure with the  $\frac{3}{8}$ -16 Flange Nylon Lock Nut.
- 3)Slide rear two U-bolts under radiator and through mount loosely secure with the  $\frac{3}{8}$ -16 Flange Nylon Lock Nut. Fig. 3
- 4)Reinstall the two factory bolts from the top of the stock bumper and tighten.
- 5)Tighten the stock bolts on the bottom of the bumper.
- 6)Tighten the U-bolts on the rear side of the mount first, then tighten the front U-bolts.
- 7)Install winch using the winch manufacturer's instructions.



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